



impress

PRECISION MACHINING

We are recruiting for a CNC Turner with Siemens and Fanuc experience.

Duties and responsibilities

- Programming, setting and operating XYZ CNC lathes with Siemens 828D controls including live tooling operations and bar-feed set-up where required.
- Cover on further machines where required including HAAS and Doosan CNC Lathes that will be programmed off-line using PC Fapt CAD-CAM software.
- Reading engineering drawings to interpret the required method of manufacture.
- Identify tight tolerance features and program / self-inspect to maintain drawing requirements.
- Use standard measuring systems and methodologies.
- Self-inspection of parts produced prior to 1st off submission and to check all dimensions whilst completing the batch once the 1st off has been approved.
- Recording productive time and managing Route Cards.
- Promote and maintain a safe work environment and practices.

Qualifications

- The Ideal candidate will have an academic background with a minimum of NVQ level 3 / City & Guilds in Mechanical Engineering.
- Completed an apprenticeship in programming, setting & operating CNC lathes.

Person Requirements

- Experience in Sub-Con machine shop is essential.
- Experience of working to ISO systems covering accountability and traceability is essential.
- Must have good team working skills coupled with the ability to multi-task in a fast-paced environment including helping others when needed.
- Flexible and forward thinker with a 'can do' attitude to overcome challenging customer requirements.
- Will work a 39hr week over four days (Mon – Thur)
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Please send your CV, which will be treated in the strictest confidence by email only using the reference or job description to: humanresources@impressltd.co.uk